

## HEAD & DISCHARGE GATES

AWMA's Head & Discharge Gate range is a dual leaf gate design consisting of overshot and undershot gates in the one frame.

### FEATURES

- Regulate flows and water levels with the upper gate leaf.
- Set flow rate or fully drain the upstream pool with the lower gate leaf.
- Suitable for single and multi-bay sites.
- Uni-directional sealing as standard.
- Both rising and non-rising spindle configurations available.
- Accurate overshot and undershot flow and level control.
- Custom designed and fabricated to suit any size or shaped orifice.

### APPLICATIONS

- The Head & Discharge Gate range is utilised for applications across all industry sectors.
- Most commonly used for regulating and draining open channel systems.



# awma



## HEAD & DISCHARGE GATES

### DESIGN

#### DESIGN SUPPORT

- AWMA's design team will provide full support to ensure the most appropriate solution is developed and specified during the preliminary design.

#### SIZES

- All AWMA water control gates are custom sized to ensure they meet specific site and operational requirements.
- Customisation reduces installation costs.

#### MATERIALS

- AWMA select materials to meet a minimum design life of 25 years. Where required, AWMA can offer higher grade materials, coatings and protection systems to extend the design life to 100+ years.
- AWMA use ultra high molecular weight polyethylene (UHMWPE) for penstock door guides and/or wedges to provide maintenance free bearing surfaces.
- Plasticised PVC or EPDM are used for the manufacture of seals. These materials offer superior endurance in wastewater and freshwater applications.
- Materials used for gates and frames include marine grade aluminium and grades 304, 316, 2205 and 2507 stainless steel.
- Materials used in the construction of the Combination Gate range have a high corrosion resistance and can be operated for many years with minimal maintenance.

#### SEALING

- The sealing ability of this gate exceeds that required by the 'Australian Technical Specification for Fabricated Water Control Infrastructure'.

#### MAINTENANCE

- The Head & Discharge Gate has a minimum 25 year design life.
- Minimal maintenance is required offering low 'whole of life costs'.
- If required, all the wearing components can be changed, with ease, on site.

### MANUFACTURE

#### QUALITY

- All fabrication is in accordance with the 'Australian Technical Specification for Fabricated Water Control Infrastructure'.
- All procedures are in accordance with AWMA's accredited ISO 9001 Quality Management System to ensure each gate is manufactured to a high standard, tested and ready for trouble free operation post approved installation.

### INSTALLATION

#### MOUNTING OPTIONS

- Head & Discharge Gates are typically wall mounted.
- The side frames can be face mounted or embedded.
- The sill is available in a raised or flat sill configuration.

#### ACTUATION SYSTEMS

- Handwheel, electric, hydraulic or pneumatic actuator.
- Portable actuation systems available.

#### OPERATION SYSTEMS

- Integration into new or existing SCADA systems optional.
- Global, web based operating platforms for remote control and monitoring.

### COMMISSIONING

#### DOCUMENTATION AND TRAINING

- Detailed documentation on operation, testing procedures and maintenance will be provided with all AWMA water control solutions.
- Comprehensive on and/or off site training available.

