# DECANT GATES

AWMA's Decant Gate is a high frequency modulating gate for decanting applications, featuring a specialised cable drive mechanism.

## **FEATURES & BENEFITS**

- Specialised AWMA positive drive cables mitigate risks associated with component wear in high frequency, modulating gate systems.
- Designed to extend the design life of decanting infrastructure.
- Designed in partnership with key stakeholders.
- Minimal risk of mechanical failure, common in equipment with high frequency duty cycles.

## **APPLICATIONS**

 Medium to large decanting water and waste water applications.







## **DECANT GATES**

#### **DESIGN**

#### **DESIGN SUPPORT**

 AWMA's R&D and Engineering teams are available under Early Contractor Involvement (ECI), to assist in developing water control and screening solutions for bespoke green-field and brown-field sites.

#### SIZES

- All AWMA water control gates are custom sized to ensure they meet specific site and operational requirements.
- · Customisation reduces installation and civil costs.

#### MATERIALS

- AWMA select materials to meet a minimum design life of 25 years.
  Where required, AWMA can offer higher grade materials, coatings and protection systems to extend the design life to 100+ years.
- · Constructed from marine grade aluminium or stainless steel.
- Components designed for long term immersion in corrosive environments.
- Materials used in the construction of the DLF Penstock range have a high corrosion resistance and can be operated for many years with minimal maintenance.

#### SEALING

 The sealing ability of this gate meets the 'Australian Technical Specification for Fabricated Water Control Infrastructure'.

#### MAINTENANCE

- The Decant Gate has a minimum 25 year design life.
- Minimal maintenance is required offering low 'whole of life costs'
- If required, all the wearing components can be changed, with ease, on site.

#### **MANUFACTURE**

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- All AWMA products meet relevant Australian and international standards.
- All fabrication is in accordance with the 'Australian Technical Specification for Fabricated Water Control Infrastructure'.
- · All stainless steel welding is continuous to avoid crevice corrosion.
- AWMA hold international accreditations for ISO 9001; Quality, ISO 14001; Environment and ISO 45001 OH&S management.
- AWMA's Integrated Management System aims to provide a framework to deliver products and services that consistently exceed customer expectations.

#### INSTALLATION

#### MOUNTING OPTIONS

Decant Gates are typically mounted to a concrete headwall.

#### **ACTUATION SYSTEMS**

- · Handwheel, electric, hydraulic or pneumatic actuator.
- · Portable actuation systems available.

#### OPERATION SYSTEMS

- Integration into new or existing SCADA systems optional.
- Global, web based operating platforms for remote control and monitoring.

### **COMMISSIONING**

#### DOCUMENTATION AND TRAINING

- Detailed documentation on operation, testing procedures and maintenance will be provided with all AWMA water control solutions.
- · Comprehensive on and/or off site training available.







