# FLAP GATES

The AWMA Flap Gate is a one way/non-return flap gate designed to prevent backflow.

# FEATURES & BENEFITS

- Automatically isolates stormwater pipes from tidal and flood events.
- Effective backflow prevention device.
- Double pivot arms as standard, for consistent sealing.
- · Low head loss.
- Full perimeter sealing.
- Suitable for up to 10m head pressure.
- Custom designed and fabricated to suit any size or shaped orifice.
- Requires minimal civil works to install.
- Gate sits on a 3degree angle to ensure reliable sealing.

# **APPLICATIONS**

- The Flap Gate range is used for many applications across all industry sectors.
- Primarily used as a backflow prevention device on pipes and pits.
- Commonly used for tidal and flood mitigation as well as stormwater management.
- Flap gates can be incorporated into the body of a penstock as a failsafe measure.







# FLAP GATES

# **DESIGN**

#### **DESIGN SUPPORT**

 AWMA's R&D and Engineering teams are available under Early Contractor Involvement (ECI), to assist in developing water control and screening solutions for bespoke green-field and brown-field sites.

#### SIZES

- All AWMA water control gates are custom sized to ensure they meet specific site and operational requirements.
- · Customisation reduces installation costs.

#### MATERIALS

- AWMA select materials to meet a minimum design life of 25 years.
   Where required, AWMA can offer higher grade materials, coatings and protection systems to extend the design life to 100+ years.
- AWMA use ultra high molecular weight polyethylene (UHMWPE) for penstock door guides and/or wedges to provide maintenance free bearing surfaces.
- Plasticised PVC or EPDM are used for the manufacture of seals. These
  materials offer superior endurance in wastewater and freshwater
  applications.
- Materials used for penstock door and frames include marine grade aluminium and grades 304, 316, 2205 and 2507 stainless steel.
- Suitable for corrosive tidal environments.
- Materials used in the construction of the Flap Gate range have a high corrosion resistance and can be operated for many years with minimal maintenance.

#### **SEALING**

- The Flaps are on a 3 degree angle to ensure sealing under low head differential.
- The sealing ability of this gate meets the 'Australian Technical Specification for Fabricated Water Control Infrastructure'.

#### MAINTENANCE

- The Flap Gate range has a minimum 25year design life.
- Minimal maintenance is required offering low "whole of life" costs.
- If required, the seal can be changed with ease, on site.

### **MANUFACTURE**

#### QUALITY

- All AWMA products meet relevant Australian and international standards.
- All fabrication is in accordance with the 'Australian Technical Specification for Fabricated Water Control Infrastructure'.
- All stainless steel welding is continuous to avoid crevice corrosion.
- AWMA hold international accreditations for ISO 9001; Quality, ISO 14001; Environment and ISO 45001 OH&S management.
- AWMA's Integrated Management System aims to provide a framework to deliver products and services that consistently exceed customer expectations.

# INSTALLATION

#### MOUNTING OPTIONS

• Flap Gates are typically mounted to a culvert headwall or pipe.

#### **ACTUATION SYSTEMS**

· Self actuating device.

## OPERATION SYSTEMS

- Gravity and head pressure automatically operate gate for one-way flow only.
- Lifting lugs or cable winch optional to raise the gate in emergency situations or to facilitate maintenance.

# COMMISSIONING

#### DOCUMENTATION AND TRAINING

- Detailed documentation on operation, testing procedures and maintenance will be provided with all AWMA water control solutions.
- · Comprehensive on and/or off site training available.







