# SLF PENSTOCKS

AWMA's SLF Wedge Penstock range consists of an undershot gate with a full perimeter seal, providing flow isolation for fully submerged ON or OFF seating applications.

### **FEATURES & BENEFITS**

- SLF Penstocks are designed to achieve industry leading seal performance.
- Integration of UHMWPE wedges compress seals when gate is closed for excellent sealing.
- Excellent performance in low to high head applications.
- Full perimeter continuous seal, mechanically affixed to gate leaf.
- Seals manufactured from plasticised PVC.
- Bi-directional sealing as standard feature.
- All serviceable components affixed to the gate leaf for ease of maintenance.
- Available in rising and non-rising spindle configurations.
- Custom designed and fabricated to suit any size or shaped orifice.

## **APPLICATIONS**

- Full perimeter seal provides excellent sealing performance for applications across all industry sectors.
- Isolation of pipe openings and orifices over 300mm in diameter.





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#### **DESIGN**

#### **DESIGN SUPPORT**

 AWMA's R&D and Engineering teams are available under Early Contractor Involvement (ECI), to assist in developing water control and screening solutions for bespoke green-field and brown-field sites.

#### SIZES

- All AWMA water control gates are custom sized to ensure they meet specific site and operational requirements.
- · Customisation reduces installation costs.

#### MATERIALS

- AWMA select materials to meet a minimum design life of 25 years.
  Where required, AWMA can offer higher grade materials, coatings and protection systems to extend the design life to 100+ years.
- AWMA use ultra high molecular weight polyethylene (UHMWPE) for penstock door guides and wedges to provide maintenance free bearing surfaces.
- Materials used for penstock door and frames include grades 304, 316, 2205 and 2507 stainless steel.
- Materials used in the construction of the SLF Penstock range have a high corrosion resistance and can be operated for many years with minimal maintenance.

#### SEALING

- Seals affixed to gate leaf.
- The sealing ability of this gate meets the 'Australian Technical Specification for Fabricated Water Control Infrastructure'.

#### MAINTENANCE

- The SLF Penstock range has a minimum 25year design life.
- Minimal maintenance is required offering low "whole of life costs".

#### **MANUFACTURE**

#### QUALITY

- All AWMA products meet relevant Australian and international standards
- All fabrication is in accordance with the 'Australian Technical Specification for Fabricated Water Control Infrastructure'.

- All stainless steel welding is continuous to avoid crevice corrosion.
- AWMA hold international accreditations for ISO 9001; Quality, ISO 14001; Environment and ISO 45001 OH&S management.
- AWMA's Integrated Management System aims to provide a framework to deliver products and services that consistently exceed customer expectations.

#### **INSTALLATION**

#### MOUNTING OPTIONS

- · Ideal deal for pit and headwall installations
- The SLF Penstocks are typically wall mounted.

#### SPINDLE OPTIONS

- · Choose from
  - Rising Spindle,
  - Non-Rising Spindle or
  - AWMA's Rising/Non-Rising Spindle Arrangement

#### **ACTUATION SYSTEMS**

- Include:
  - Manual
  - Portable Actuator
  - DC Motor
  - AC
  - Hydraulic
  - Pneumatic

#### **COMMISSIONING**

#### DOCUMENTATION AND TRAINING

- Detailed documentation on operation, testing procedures and maintenance will be provided with all AWMA water control solutions.
- · Comprehensive on and/or off site training available.







